

ALTUGLAS HFI10

	TEST METHOD	UNIT	ALTUGLAS HFI10
1 - PHYSICAL PROPERTIES			
Melt Flow Rate (230°C / 3.8 kg)	ASTM D1238	g / 10 min	3.3
Specific Gravity	ASTM D792		1.15
Mold shrinkage	ASTM D955	%	0.3-0.8
Water Absorption	ASTM D570	% weight gain	0.4
2 - MECHANICAL PROPERTIES			
Tensile Strength @ maximum	ASTM D638	MPa	38
Flexural Strength, maximum	ASTM D790	MPa	71
Flexural Modulus	ASTM D790	MPa	1,900
Notched Izod (23°C)	ASTM D256	KJ/m2	4.8
Rockwell Hardness	ASTM D785	Mscale	38.0
3 - THERMAL PROPERTIES			
HDT (1820 kPa ; annealed)	ASTM D648	C	79
Vicat Softening Point (Rate A ; 1 kg)	ASTM D1525	C	94
Vicat Softening Point (Rate A ; 5 kg)	ASTM D1525	C	83
4 - OPTICAL PROPERTIES			
Refractive Index (N _D @ 23° C)	ASTM D542		1.49
Luminous Transmittance (3.2 mm.)	ASTM D1003	%	91
Haze (3.2 mm.)	ASTM D1003	Max, %	<3

N.B. : The values quoted are the average of results obtained under laboratory and are given only as an indication to enable customers to make best use of our products. Values reported are typical and should not be used for specification purposes.

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